The Fiber Formula – Fact, Fiction & Fantasy

Rodney Casteel, RCDD, DCDC, NTS, OSP - CommScope, Chair TIA FOTC

Cindy Montstream, RCDD, NTS, EE, CPLP - Legrand, Standards Chair TIA FOTC

Paul Neveux, Jr., Ph.D. - Superior Essex International, LP

John Kamino, RCDD - OFS

David Asta, RCDD - Panduit

Tyler Vander Ploeg, RCDD - VIAVI Solutions

Jim Davis - Fluke Networks

Rob Gilberti - AFI

Romain Tursi - EXFO













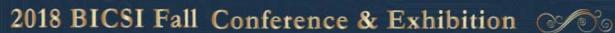
















Agenda

First Half – 80 minutes

- FOTC Introduction Rodney Casteel
- IEEE Standards Update Paul Neveux
- TIA Standards Update Cindy Montstream
- Fiber Trends Update John Kamino
- MPO Technology Robert Reid
- MPO Connectivity Rodney Casteel
- Fiber Testing & Inspection Test Manufacturers

Break – 15 minutes

Second Half – 80 minutes

Hands-on stations









Fiber Optics Tech Consortium

www.tiafotc.org

- Part of the Telecommunications Industry Association (www.tiaonline.org)
- Formed 24 years ago as the Fiber Optics LAN Section.
- Mission: To provide current, reliable, and vendor neutral information about fiber optics and related technologies for advancing new and better communications solutions.
- Webinars posted on website <u>www.tiafotc.org</u> or FOTC channel on Bright Talk
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Fiber Optics Technology Consortium

Current Members

- AFL
- CommScope
- Corning
- EXFO
- Fluke Networks
- General Cable
- OFS

Current Members

- Legrand
- **Panduit**
- Sumitomo Electric Lightwave
- **Superior Essex**
- The Siemon Company
- Viavi







Fiber Optics Technology Consortium

- Recent Webinars Available on Demand
 - LAN Standards, News & Trends: 2018 Update
 - Field Testing Single Mode Fiber to support 100G and Beyond for Campus and Data Centers Available on
 - Key Considerations for Choosing a Fiber Termination Method Available on Demand
- Visit www.tiafotc.org or our channel on BrightTalk
 - TIA's BrightTalk Channel: www.brighttalk.com/channel/727
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Optical Fiber Ethernet Update **IEEE Standards**

Paul Neveux, Jr., Ph.D. Superior Essex International, LP











IEEE Optical Fiber Standards in Development

- P802.3ca 25G/50G EPON
- P802.3cd 50/100/200 Gb/s Ethernet
- P802.3cm 400 Gb/s over MMF









Review: 10, 40 and 100 Gb Ethernet on MMF

Ethernet Speed	IEEE Task Force	Designation	Fiber Type	Number of Fibers	Maximum Link Length (m)	Maximum Channel Insertion Loss (dB)
10 Gb	802.3ae	10GBASE-SR	OM3	2	300	2.6
40 Gb	802.3ba	40GBASE-SR4	OM3	8	100	1.9
40 Gb	802.3ba	40GBASE-SR4	OM4	8	150	1.5
100 Gb	802.3ba	100GBASE-SR10	OM3	20	100	1.9
100 Gb	802.3ba	100GBASE-SR10	OM4	20	150	1.5
100 Gb	802.3bm	100GBASE-SR4	OM4	8	100	1.9
400 Gb	802.3bs	400GBASE-SR16	OM3/4/5	32	80/100/100	1.9







Review: 40/100/200/400 Gb Ethernet on SMF

Ethernet Speed	IEEE	Designation	Wave-lengths	Number of Fibers	Max. Link Length	Max. Channel Insertion Loss (dB)
40 Gb	802.3ba	40GBASE-IR4 40GBASE-LR4	4 λ	2	2 km 10 km	4.0 6.7
100 Gb	802.3ba	100GBASE-LR4	4 λ	2	10 km	6.3
200 Gb	802.3bs	200GBASE-DR4 200GBASE-FR4 200GBASE-LR4	4 λ	4 2 2	500 m 2 km 10 km	3.0 4.0 6.3
400 Gb	802.3bs	400GBASE-DR4 400GBASE-FR8 400GBASE-LR8	4 λ 8 λ 8 λ	4 2 2	500 m 2 km 10 km	3.0 4.0 6.3



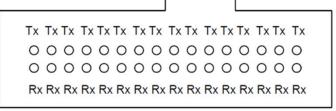




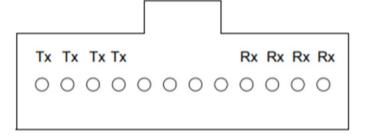


IEEE 802.3bs - 200/400 Gb/s Ethernet

MMF MPO:



SMF MPO:











IEEE Standards in Development









IEEE 802.3cd 50/100/200 Gb/s Ethernet

- 50 Gb/s Ethernet PHYs
 - MMF with lengths up to at least 100 m (OM4/5; 50GBASE-SR)
 - SMF with lengths up to at least 2 km and lengths up to at least 10 km
- 100 Gb/s Ethernet PHYs
 - MMF with lengths up to at least 100 m (OM4/5; 100GBASE-SR2)
 - Duplex SMF with lengths up to at least 500 m
- 200 Gb/s Ethernet PHYs
 - MMF with lengths up to at least 100 m (OM4/5; 200GBASE-SR4)









P802.3cm 400 Gb Ethernet over MMF

- Fiber types: OM3/4/5 Fiber
- Two implementations
 - 400GBASE-SR8 using a 16 or 24 fiber MPO
 - 400GBASE-SR4.2 using 12 fiber MPO
- Wavelengths resolved: Nominal 850 nm and 910 nm
- MPO lane assignment not yet decided









400GBASE-SR4.2 Implementation Approved

- FEC supported 26.5625 GBd using PAM4 modulation
- OM3 and OM4 lengths at least 100 meters
- OM5 length at least 150 meters
- Bi-directional Transmission
 - Allows easier VCSEL launch design
 - Larger eye safety margin, relative to a co-directional approach
 - 100G Bi-Di provides a path to support breakout applications

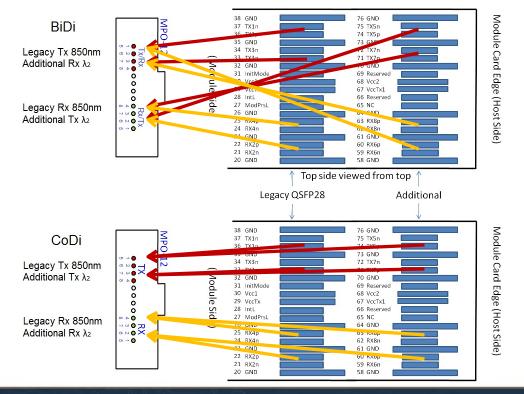








Co-di vs. Bi-di: Board Routing







400GBASE-SR4.2 Link Power Budget

Parameter	OM3	OM4	OM5	Unit
Effective modal bandwidth at 850 nm ^a	2000	4700	4700	MHz-km
Effective modal bandwidth at 918 nm	1210 ^b	1850 ^b	2890ª	MHz-km
Power budget (for max TDECQ)		6.6		dB
Operating distance	70	100	150	m
Channel insertion loss ^c	1.8	1.9	2	dB
Allocation for penalties ^d (for max TDECQ)		4.6		dB
Additional insertion loss allowed	0.2	0.1	0	dB









TIA Standards Update

Cindy Montstream, RCDD, NTS, EE, CPLP

Director of Technology Support & Training Data Communications Division, Legrand

> Chair, TIA TR-42.3 **FOTC Standards Chair**











TIA Standards Update

TR-42 | TELECOMMUNICATIONS CABLING SYSTEMS

- Develops standards for telecommunications cabling infrastructure
- Standards are grouped into 3 categories: Common, Premises and Cabling & Components
- Standards cover many different premises, i.e. data center, commercial building, residential, healthcare facility, education facility, etc.









New Media Types & Connector





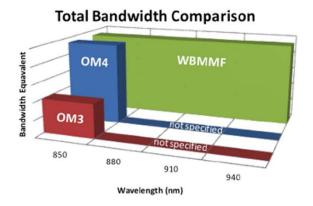


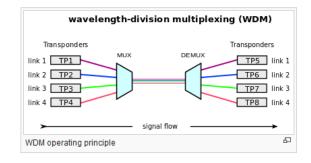


OM5: Wide Band Multimode Fiber

ANSI/TIA-492AAAE Wide Band Multimode (WBMMF)

- 50µ Laser Optimized Multimode Fiber
 - Use cost effective MM VCSEL technology
- Optimized to support at least 4 wavelengths
- OM5 designation
- Backwards compatible
 - Continue to support legacy 850nm OM4 applications
- No additional field testing required
- Field polished the same way as any other **MMF**
- Published 06/2016







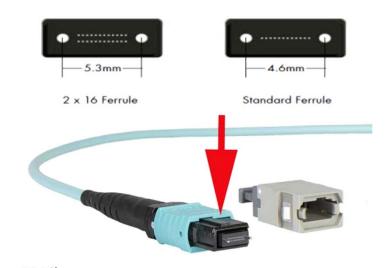






ANSI/TIA-604-18 (FOCIS 18)

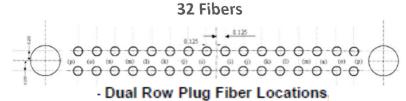
- 1x16 and 2x16 Multifiber Push-On connector
 - Has offset key
- 1x16 is similar to 12-fiber MPO & 2x16 similar to 24-fiber MPO (FOCIS 5)
 - Requires new FOCIS document because connector requires different distance between guide holes
- Supports 1st generation of 400 GbE over MMF







Single Row Plug Fiber Locations,









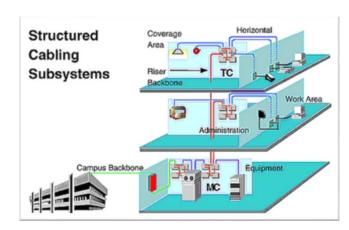


Standards Integrating New Media Types

- ANSI/TIA-568.0-D Addendum 1 (Generic Telecommunication Cabling)
 - Recognized fiber now stated as --multimode optical fiber cabling (ANSI/TIA-568.3-D) 2-fiber (or higher fiber count); (updated reference & recommendation of OM3 or higher
 - OM5 added to application MM fiber table
- ANSI/TIA-568.1-D Addendum 1 (Commercial Building Telecommunication Cabling)
- ANSI/TIA-1179-A (Healthcare)
 - OM4 is minimum MMF recommended
 - Min 2 fiber backbones
 - Array connectors

















Standards Integrating New Media Types

- ANSI/TIA-942-B (Datacenter)
 - Cabinets should be at least 48" deep & wider than 24"
 - Max length for direct attach cables in EDA 7m (were 10m)
 - Direct attach cabling between rows is not recommended
 - Added MPO-16 / 32 & MPO-24
 - Recommends pre-terminated cabling
- ANSI/TIA-862-B Addendum 1 (Intelligent Building)
 - 2 fiber minimum
- ANSI/TIA-4966 Addendum 1 (Education)
 - OM4 or OM5











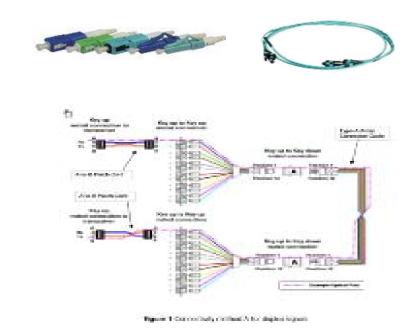




Optical Fiber Cabling Components

ANSI/TIA-568.3-D

- Now components & cabling (testing, polarity, etc.)
 - Polarity from TIA-568.0
 - Testing from TIA-568.0
 - Passive optical network component specs
- Splitters are part of budget
 - Specifies encircle flux launch conditions for testing MMF @ 850 nm
 - Eliminates testing @ 1300 nm
 - Raises min. return loss of SM connections & splices from 26 dB to 35 dB













Optical Fiber Cabling Components

ANSI/TIA-568.3-D continued....

- Lowers OM3 & OM4 attenuation @ 850nm to 3.0 dB/km
- Accounts for insertion loss of reference-grade test conditions
- Demotes OM1, OM2 & OS1 to notrecommended
- Adds specification for wideband multimode fiber
- Adds specification for OSP microduct cable
- Published 09/2016









In Process & New Work









Optical Fibers and Cables

Ongoing work:

Revising TIA-598D

- Addendum 1: Specs for colors 13-16
 - TG formed for round robin on color measurement for colors 13-16;
 - 2nd industry ballot
- Addendum 2: Jacket color for **WBMMF**
 - Approval of Lime for jacket color for OM5 fiber applications.

ANSI/TIA-PN-598-D-1 (to be ANSI/TIA-598-D-1)

Table 1 - Individual fiber, unit, and group identification

Position #	Base color/tracer per TIA	Abbreviation/print legend
1	Blue	1 or BL or 1-BL
2	Orange	2 or OR or 2-OR
3	Green	3 or GR or 3-GR
4	Brown	4 or BR or 4-BR
5	Slate	5 or SL or 5-SL
6	White	6 or WH or 6-WH
7	Red	7 or RD or 7-RD
8	Black	8 or BK or 8-BK
9	Yellow	9 or YL or 9-YL
10	∨iolet	10 or ∀I or 10-∀I
11	Rose	11 or RS or 11-RS
12	Aqua	12 or AQ or 12-AQ
13	Lime	13 or LM or 13-LM
14	Tan	14 or TN or 14-TN
15	Olive	15 or OL or 15-OL
16	Magenta	16 or MG or 16-MG
17	Blue with Black Tracer	17 or D/BL or 17-D/BLa)
18	Orange with Black Tracer	18 or D/OR or 18-D/OR
19	Green with Black Tracer	19 or D/GR or 19-D/GR
20	Brown with Black Tracer	20 or D/BR or 20-D/BR
21	Slate with Black Tracer	21 or D/SL or 21-D/SL













Optical Fiber Systems

Ongoing work:

TIA-568.3-D Addendum 1 Scope:

- Use of OM5 name
- Use of OS1a name

Table 11 - Test cord loss allowance

Mated termination combination	Multimode (dB/connection)	Single-mode (dB/connection)
Reference-grade to standard-grade	0.51	0.52
Standard-grade to standard-grade	0.75	0.75

Note 1 - This value is taken from ANSI/TIA-526-14, Table F.1.

Note 2 – This value is taken from ANSI/TIA-526-7. Table G.1.

- Color for OM5 connecting hardware
- Connecting hardware color definitions
- Reference-grade to standard-grade loss allocation
- MPO testing









New Work

- ANSI/TIA-570-C (Residential)
 - Submitted for 2nd industry ballot



- Project request to start C revision approved
- 1st industry ballot based on editors schedule



 Working on potential standard for Airports, Stadiums, Theaters, etc.















Additional Information Available









FOTC Website Summary of current TIA standards

http://www.tiafotc.org

	GENERIC TELECOMMUNICATIONS CABLING FOR	09/14/15	
ANSI/TIA-568.0-D	CUSTOMER PREMISES COMMERCIAL BUILDING TELECOMMUNICATIONS COMMERCIAL TILES TANDARD	09/09/15	
4NSI/TIA-568.1-D	INFRASTRUCTORES	04/2010	
*ANSI/TIA-568-C.2	BALANCED TWISTED-PAIR TELECOMMUNICATIONS CABLING AND COMPONENTS STANDARDS		
ANSI/TIA-568-C.2-1 (category 8 Addendum)	BALANCED TWISTED-PAIR TELECOMMUNICATIONS CABLING AND TELECOMMUNICATIONS CABLING AND TOMPONENTS STANDARD, ADDENDUM 1: COMPONENTS STANDARD, ADDENDUM 2: SPECIFICATIONS FOR 100Q CATEGORY 8	06/30/16	
category o Adden	CABLING OPTICAL FIBER CABLING COMPONENTS	09/16	
ANSI/TIA-568.3-D	STANDARD CABLING AND	7/11/11	
ANSI/TIA-568-C.4	BROADBAND COAXIAL CABLING AND COMPONENTS STANDARD	11/19/15	
ANSI/TIA-569-D	TELECOMMUNICATIONS PATHWAYS AND SPACES TELECOMMUNICATIONS PATHWAYS AND TELECOMMUNICATIONS PATHWAYS AND TELECOMMUNICATIONS PATHWAYS AND	RE 10/21/16	
	CPACES-ADDELY STRENTS FOR	10/2 // 10	
ANSI/TIA-569-D-1	TELECOMMONIO	08/16/12	
*ANSI/TIA-570-C	RESIDENTIAL TELECOMINE TELECOMINE STANDARD INFRASTRUCTURE STANDARD FOCIS 18 Fiber Optic Connector Intermateability FOCIS 18 Type MPO- 16	11/23/2015	
4NSI/TIA-604-18	Standard-Type III	6/22/12	
*ANSI/TIA-606-B	ADMINISTRATION STANDARD FOR TELECOMMUNICATIONS INFRASTRUCTURE ADMINISTRATION STANDARD FOR ADMINISTRATION STANDARD FOR	12/23/2015	
TIA-606-B-1	ADMINISTRATION STORMS INFRASTRUCTURE TELECOMMUNICATIONS INFRASTRUCTURE TELECOMMUNICATION STORMS INFRASTRUCTURE TELECOMMUNICATI	JRE	





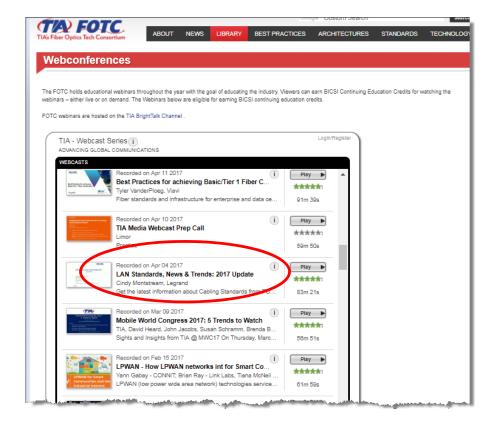


FOTC Website

LAN Standards, News & Trends 2017

http://www.tiafotc.org

Library > Webconferences











Fiber Industry Trends

John Kamino, RCDD

OFS

jkamino@ofsoptics.com





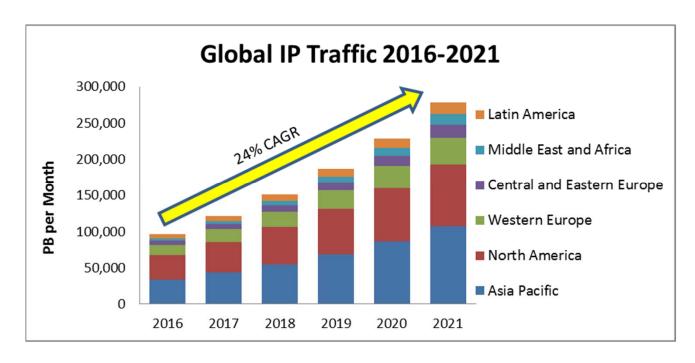








Network IP Traffic Growth



- Global IP traffic will reach 3.3 zettabytes (10²¹) per year in 2021. By 2020, global IP traffic will reach 2.3 ZB per year
- Global IP traffic will have increased by 127X from 2005 to 2021
- By 2021, PCs will only account for 25% of traffic, while smartphones will account for 33% of traffic.
- Wireless and mobile devices will account for 63% of traffic in 2021, up from 51% in 2016.

"Cisco Visual Networking Index:

Forecast and Methodology, 2016-2021"

6/6/2017





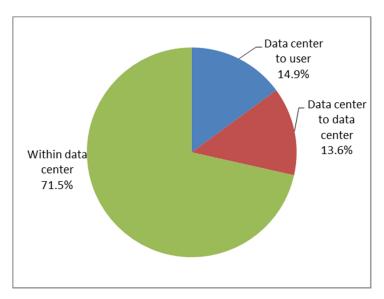


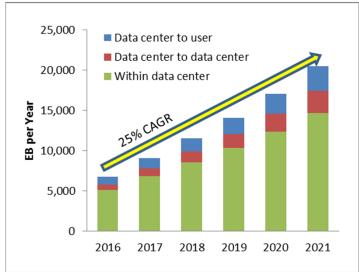






Data Center Traffic





- Global data center traffic will reach 20.6 Zettabytes in 2021, from 6.8 Zettabytes in 2016
- Total East-West traffic will be 85%
- Traffic is growing at a 25% CAGR

Source: Cisco Global Cloud Index: Forecast and Methodology, 2016-2021 January 2018



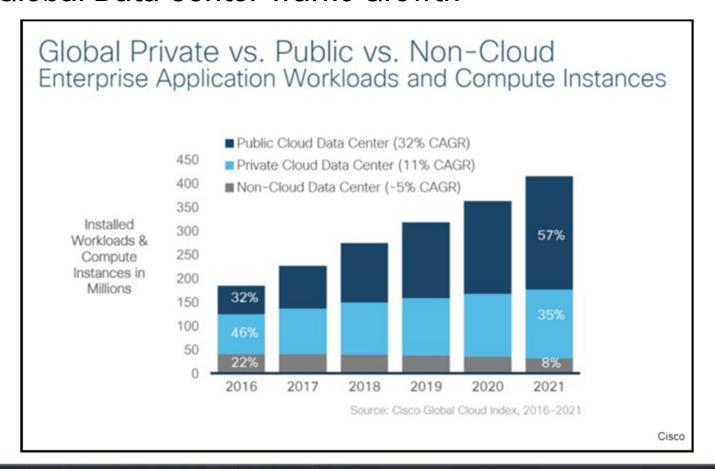








Global Data Center Traffic Growth



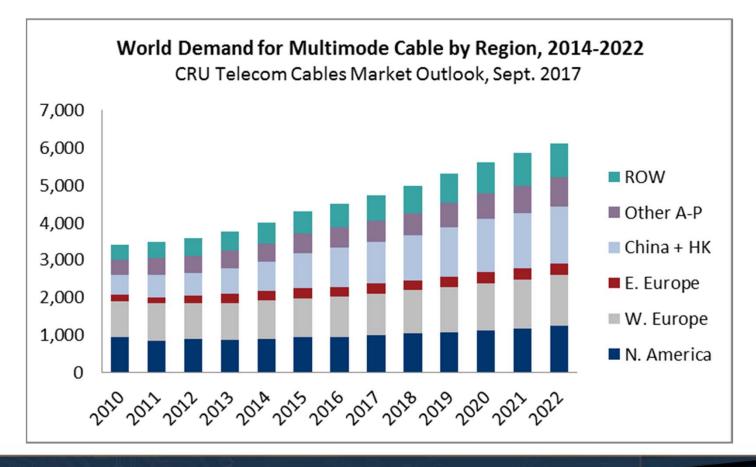






Worldwide Multimode Cable Demand by Region

All this demand combines to create multimode volume growth!

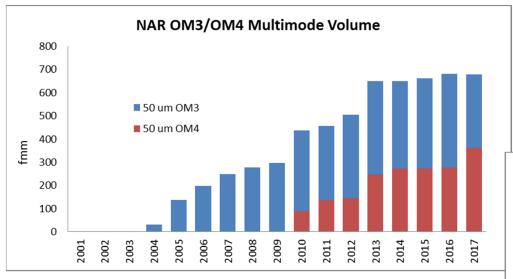


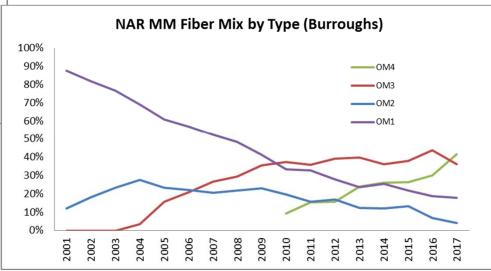






Burroughs North America Multimode Fiber Shipments





Source: Burroughs Multimode Fiber Reports



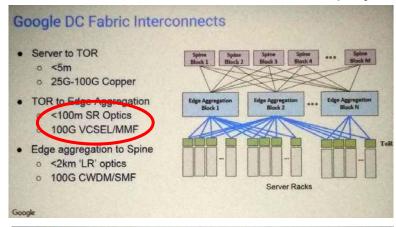


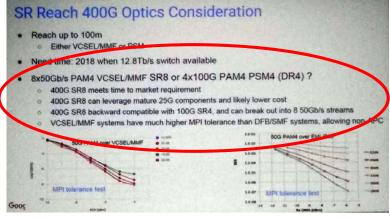




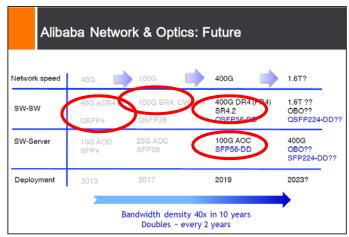
The hyperscale cloud market will continue to deploy multimode fiber!

- Google
 - Deploying 100GBASE-SR4
 - Roadmap to 400GBASE-SR8
 - Z. Shen of Google proposed 400GBASE-SR8 for 802.3cm
- Alibaba
 - Deploying 100GBASE-SR4
 - Roadmap to 400GBASE-SR4.2
- Baidu
 - Deploying 100GBASE-SR4
 - Roadmap to 400GBASE-SR4.2
- Other Big Cloud in US
 - Growing interest for 400G-SR4.2, including breakout





X. Zhou, Google, OFC 2018, San Diego



C. Xie, Alibaba OIF Q4 2018 Shanghai







Conclusions

- Bandwidth demand continues to grow
- Multimode demand is growing
- Multimode fiber demand is moving to higher grade fiber types
 - OM4 fiber has the largest share (by type) in North America
- Hyperscale data centers are looking to deploy multimode fiber in next generation data centers









MPO Technology

David Asta, RCDD

Panduit

PANDUIT

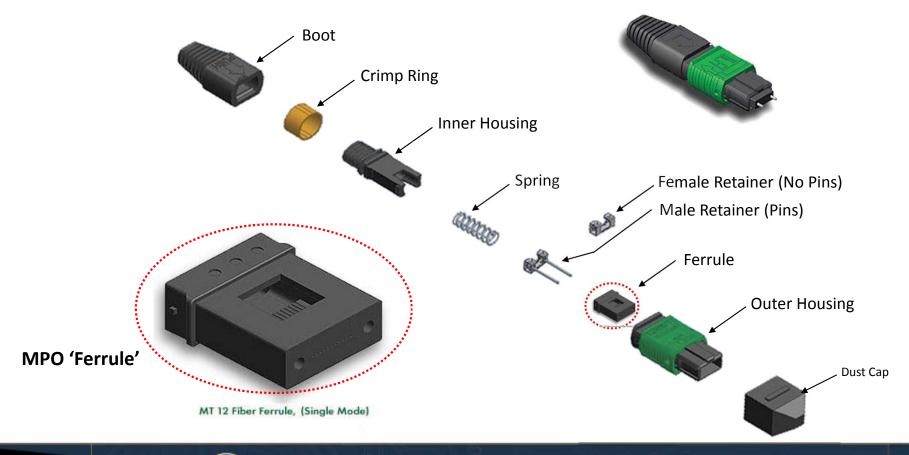








Anatomy of an MPO





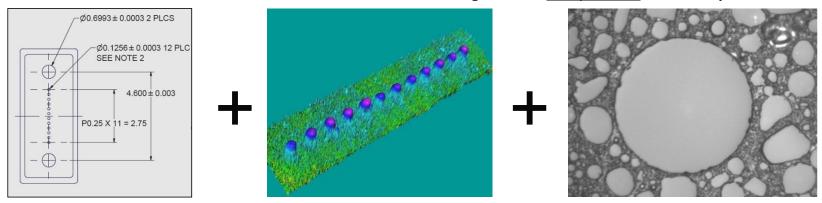


MT Ferrule Technology

Optical performance is based on:

- Fiber Alignment (axial & angular based on ferrule & guide pin)
 - True Position of fiber-holes in the ferrule relative to alignment pin holes
 - Tolerance of the alignment pins
 - Diameter tolerance of fiber holes and alignment pin holes
- Fiber Tip Contact (endface geometry + connector spring force)
- Fiber Tip Cleanliness & Quality

The fiber alignment is independent of the adapter!





Endface Quality

Fiber Tip Quality







TIA Connectivity Definition for MPOs

The MPO connector family is defined by two existing standards. Internationally the MPO is defined by IEC-61754-7. In North America the MPO is defined by TIA-604-5 (also called FOCIS 5).

FOCIS 18 presents the intermateability standard for connectors with the commercial designation of MPO-16 that support 16 fibers per row of fibers, and is used as an addendum to TIA/EIA-604, (2015 Edition, November 23, 2015)





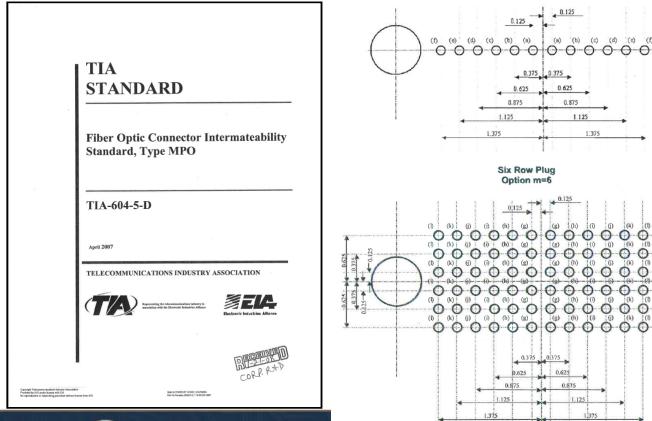






4f Through 72f Fiber MPO Standard

Single Row Plug Option m = 1







What Does the Standard Say About MPO?

Plug designation

The complete designation for a FOCIS 5 connector plug is:

FOCIS 5P-n-k-a-c-t

where:

- P designates that it is the plug
- n is the number of fibers
- k defines the keying configuration
- a is the angle of contact
- c designates alignment pins or holes
- t alignment pin/hole diameter

Number of Fibers

Values have defined for the number of fibers

4, 6, 8, 10, **12**, **16**, 20, **24**....



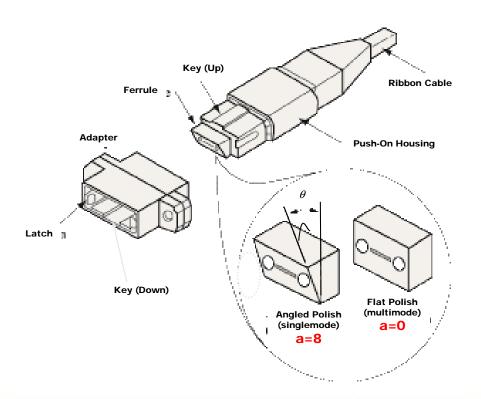








Singlemode Variant



- Singlemode MTP connectors are polished at a nominal eight (8) degrees with respect to the connector key
- Return Loss from the angled interface is maximized (>55dB)
- Assures that the normal Key Up/Key-Down adapter sleeve aligns the angled surfaces to compliment each other
- Precludes the use of Key Up/Key Up adapters for the single application (unless two different connector polishing orientations are made not in the FOCIS document for SM)









Two Different MPO/MTP Adapters

Adapter designation

Designation for a FOCIS 5 connector adapter is:

FOCIS 5A-k-m

where:

A designates that it is the adapter

k defines the keying configuration

m defines the mounting configuration

Adapter Keying Options

Two options are defined for the adapter keying configuration:

k = 1 - standard keying configuration for FOCIS 5 adapters

k = **2** - alternative keying configuration











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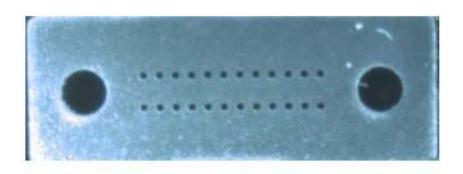


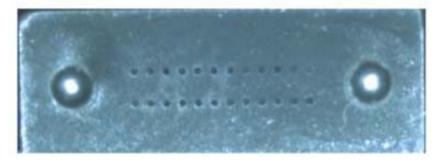






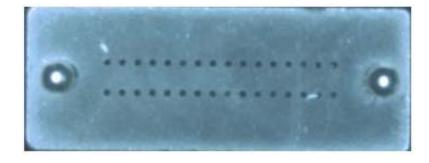
FOCIS-5 & FOCIS-18 MPOs





FOCIS-5, 24 fiber position connector





FOCIS-18, 32 fiber position connector

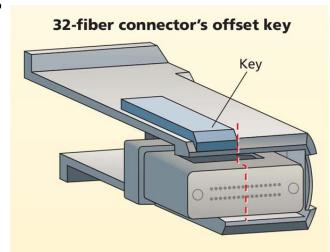






TIA Connectivity Definition for FOCIS-18 MPOs

- Published in Q4 2015
- Same MT ferrule footprint & fiber pitch in X & Y axes
- Different pin/hole diameter & pin pitch
- Limited to two rows maximum
- FOCIS 18 defines a flat polish only
- Flat is the norm for all MPO MM
- APC is the norm for all MPO SM
- Offset key to prevent mating with FOCIS 5 connectors
- FOCIS 18 MM connectors available in 1x16 (SR8) and 2x16 formats (SR16)

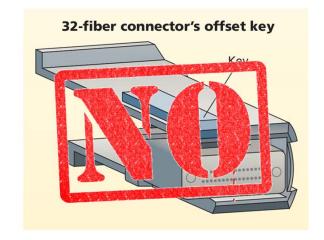






"Brute Force" - Multiple Lanes MPO

- Move toward 16 fiber units? 400GBASE-SR16
- 32/16-pin MPO connectors (TR 42.13)
 - Polarity descriptions that cover n-number of fiber units (TR 42.11)
 - 4 new fiber colors to support 16-fiber ribbons bundles (TR 42.12)
- Likely upgrade paths (MM) results in units of 4 fibers:
 - $40G \div 10G$ per fiber = 8(2x4F) fibers (40GBASE-SR4)
 - $100G \div 25G$ per fiber = 8 (2x4F) fibers (100GBASE-SR4)
 - 400G ÷ 25G per fiber = 32 (2x16F) fibers (400GBASE-SR16)
 - $400G \div 50G$ per fiber = 16 (2x8F) fibers (400GBASE-SR8)
 - $400G \div 50G$ per fiber = 8 (2x4F) fibers (2 lambda = 400GBASE-SR4,2)
 - 400G ÷ 25G per fiber = 8 (2x4F) fibers (4 lambda = 400GBASE-SR4,4)













SFP/QSFP Fiber 'Migration'

SWDM or CWDM



	10G/Fiber	25G/Fiber	25G/λ - 4λ/Fiber
10G	• •	N/A	N/A
25G	N/A	• •	N/A
40G	•••••	N/A	N/A
100G		0000000000	• •
400G	N/A		••••







MPO Configurations

Rodney Casteel, RCDD, DCDC, NTS, OSP

CommScope - Sr. Field Application Engineer Chair TIA Fiber Optic Technology Consortium



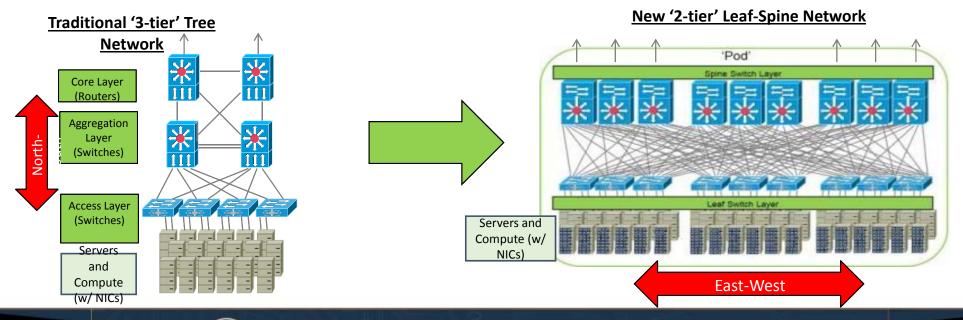






Hyperscale Architectures Adapted for Enterprise Data Centers

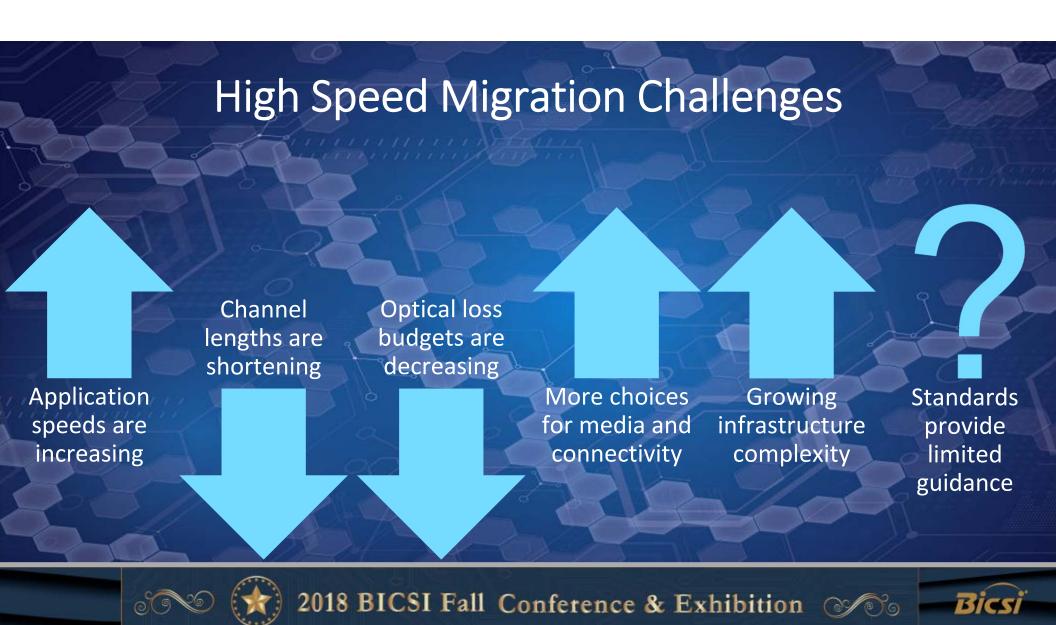
- Historically Enterprise has been a 3-tier topology aggregation and blocking architecture
- Cloud data center networks are 2-tier topology
 - Optimized for East-West traffic
 - Workloads spread across 10s, 100s, sometimes 1000s of VMs and hosts
 - Higher degree (10-20X) of east-west traffic across network (server to server)











What should your physical infrastructure do ...?

Support current and future applications Optimize channel distances

Allow for additional connections

Simplify optical media selection

Provide for automated management

Enable flexible topologies







Data Center Multimode Speed Roadmap

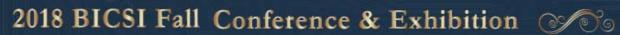




# lanes				
16		400GBASE-SR16		
10	100GBASE-SR10			1 Tb/s?
8				800 Gb/s?
4	40GBASE-SR4	400G-SWDM4?	400G-4.2?	400 Gb/s?
2			400G-SWDM4?	200 Gb/s?
1	40GBASE-SWDM4	100G-SWDM4	200G-SWDM4?	100 Gb/s?
Lane rate >	10 Gb/s	25 Gb/s	50 Gb/s	100 Gb/s
Encoding >	NRZ		PAM-4	











Multimode 40G/100G Applications

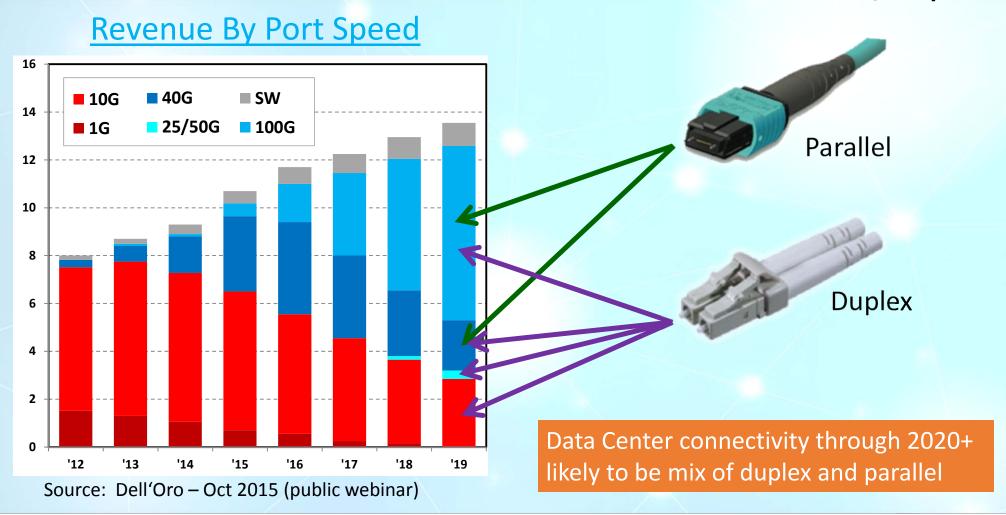
Maximum reach based on Standards, MSAs and/or vendor specifications







Data Center Market: Ethernet Switch Rev. (\$B)



Which MPO for High Speed Migration?

MPO-24

MPO-12

MPO-8



Future ready

Lowest cost duplex support for multimode applications Highest panel density



Large installed base

Existing multimode and singlemode preterm deployments Familiar interface and trunks



Supports QSFPs

For multimode and singlemode transceivers and breakouts Lowest panel density





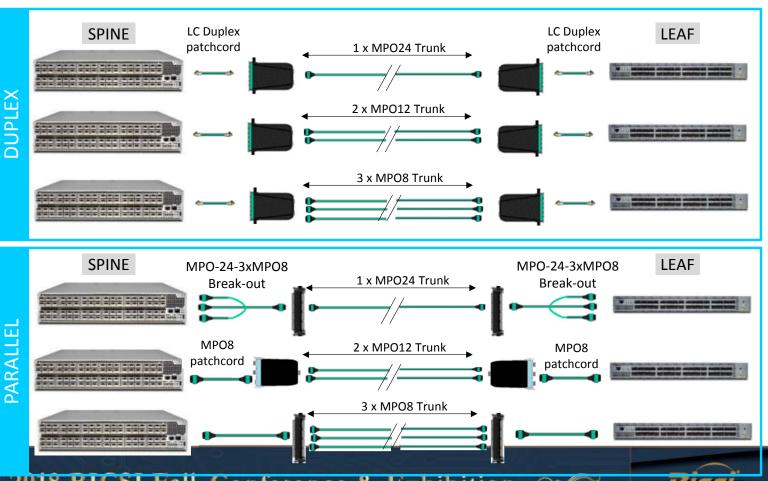




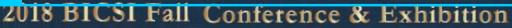
MPO24 vs. MPO12 vs. MPO8 for Multimode Trunks

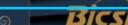
Leaf-Spine Applications on multimode fiber

Application	#Fibers			
10GBASE-SR	2			
40G-SR4	8			
40G-BiDi	2			
40G-SWDM4	2			
100G-SR4	8			
100G-SR2	4			
100G-SWDM4	2			
100G-BiDi (?)	2			
200G-SR4	8			
200G-SR1.2 (?)	2			
400G-SR4.2/4.4 (?)	8			
400G-SR2.4 (?)	4			
400G-SR1.4 (?)	2			





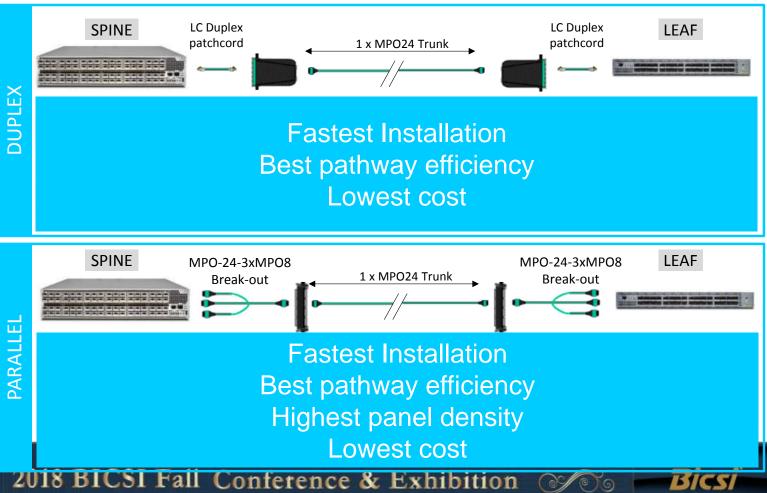




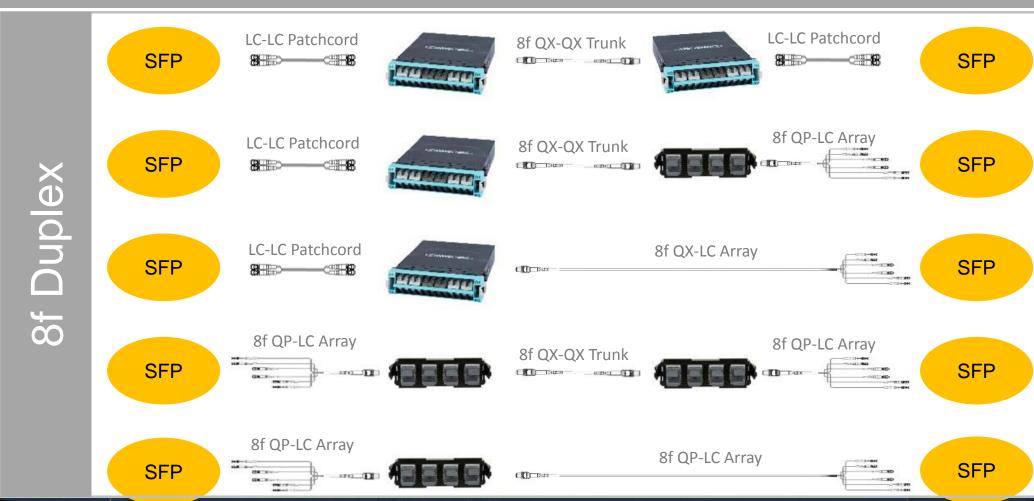
Advantages of MPO24 for Multimode Trunks

Leaf-Spine Applications on multimode fiber				
Application	#Fibers			
10GBASE-SR	2			
40G-SR4	8			
40G-BiDi	2			
40G-SWDM4	2			
100G-SR4	8			
100G-SR2	4			
100G-SWDM4	2			
100G-BiDi (?)	2			
200G-SR4	8			
200G-SR1.2 (?)	2			
400G-SR4.2/4.4 (?)	8			
400G-SR2.4 (?)	4			

400G-SR1.4 (?)

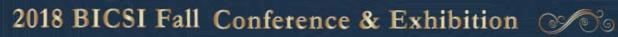






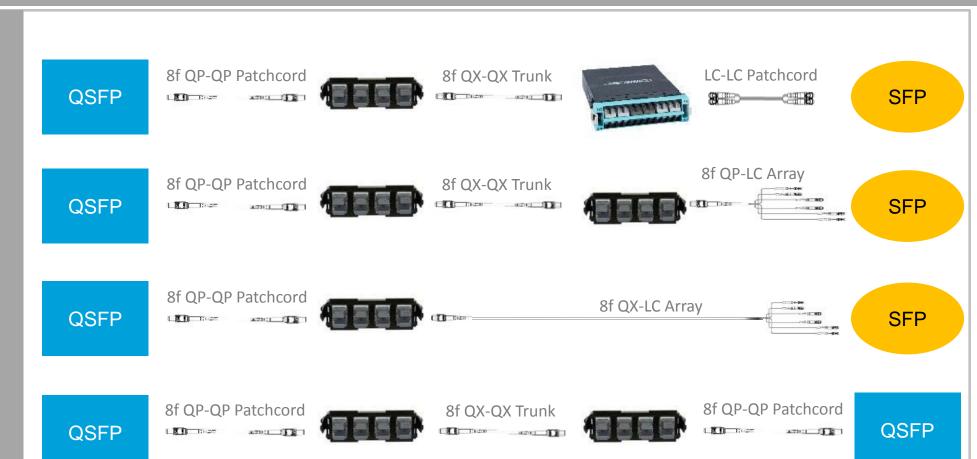


















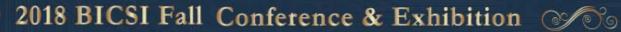




LC-LC Patchcord 12f MX-MX Trunk LC-LC Patchcord **SFP SFP** 1 200 COT OF THE 1 12f MP-LC Array LC-LC Patchcord 12f MX-MX Trunk **SFP SFP** COLUMN TO THE T 12 f Duplex LC-LC Patchcord 12f MX-LC Array **SFP SFP** E III Dieze 8f QP-QP Patchcord LC-LC Patchcord 12f MX-MX Trunk **QSFP SFP** 1 2 1 13 200 amer Tra COT COLUMN TO 12f MP-LC Array 8f QP-QP Patchcord 12f MX-MX Trunk **QSFP SFP** 2001 JE are in the 8f QP-QP Patchcord 12f MX-LC Array **QSFP SFP** acres III

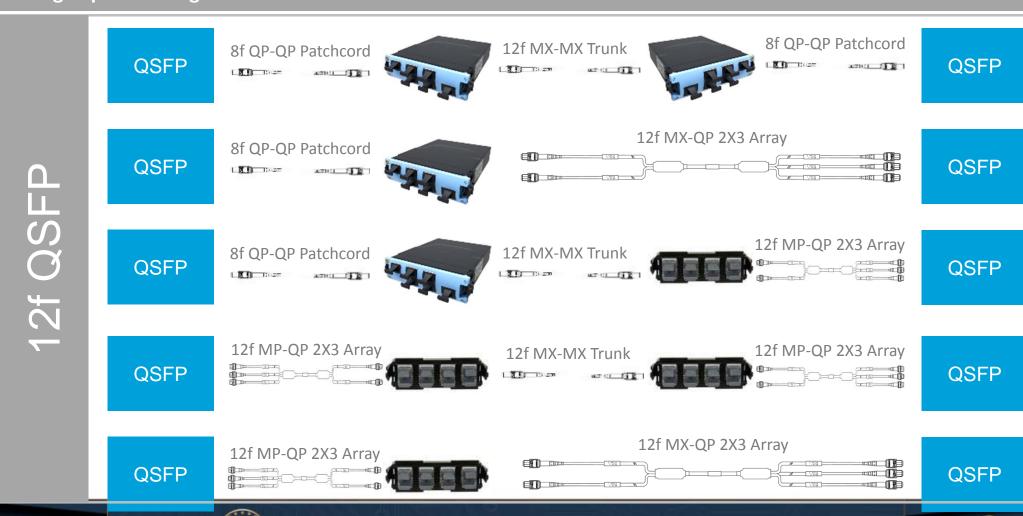






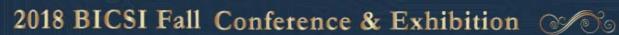






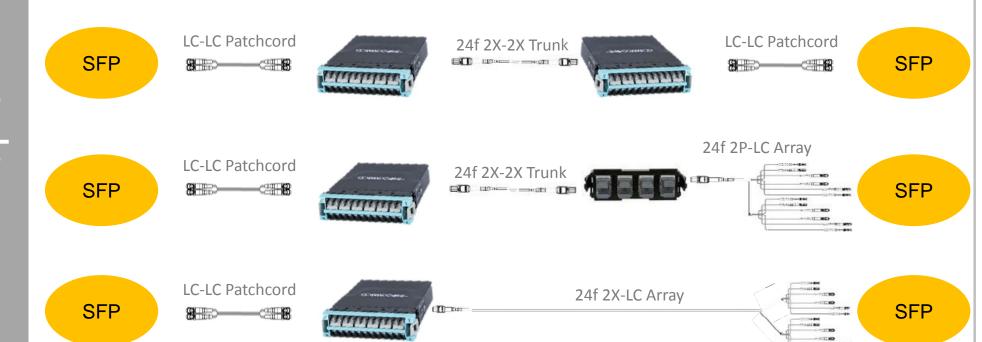




























LC-LC Patchcord



SFP







24f 2X-2X Trunk



SFP



8f QP-QP Patchcord ACTION AND ADDRESS OF THE PARTY AND ADDRESS OF



24f 2X-LC Array























Bottom Line

- There are a multitude of options for migrating to higher speeds
 - OM3, OM4, OM5, SM
 - MPO 8, MPO 12, MPO 24, MPO 16, MPO 32
 - Parallel & Duplex
 - SWDM, CWDM
 - Proprietary Options
- Need to ensure the strategy includes
 - Long term planning
 - Most efficient, cost effective and sustainable option
 - A solution that can be tested and validated







Fiber Testing & Inspection

Tyler Vander Ploeg, RCDD - VIAVI Solutions Jim Davis - Fluke Networks Romain Tursi - EXFO Rob Gilberti - AFL















Agenda

- Connector Inspection & Cleaning (Guillaume Lavallee EXFO)
- Tier 1 Testing (Jim Davis Fluke Networks)
- Tier 2 Testing (Rob Gilberti AFL)
- Testing MPO Connectivity (Tyler Vander Ploeg VIAVI Solutions)
- Break (15 minutes)
- Hands On Training







Fiber Optic Connectors Inspection and cleaning

Romain Tursi **Product Specialist EXFO**









Connectors Come in Multiple Flavors

Single fiber connectors



Multifiber connectors



⇒ And both can co-exist in same architecture













cause of network failures is BAD connectors

- NTT-Advanced Technology Research

80% Network owners report having connector issue having connector issues









Why inspecting is important?

Not because it's nice to have clean connectors!



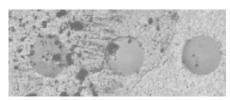
- Direct impact on IL & ORL => BER => System performance and Network reliability
- Bad connectors may work at low data rate and cause failure at higher data rate
- Some soils can change over time (freezing, drying, etc.)

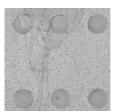


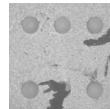
Skin oil and particles, sticky fingers, hairs, drywall, dusty dust caps,

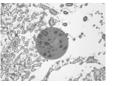
etc...



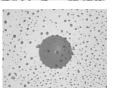




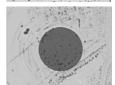


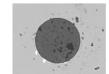














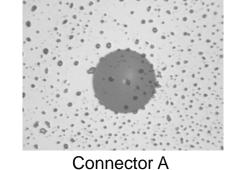






Dust/Dirt/Debris Residues Transfer

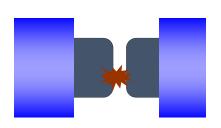
- A connection is made of 2 connectors....
- They should both be inspected and cleaned if needs be.

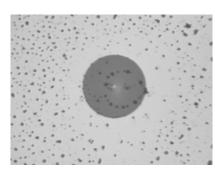


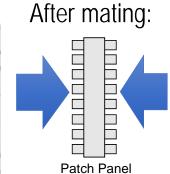
Before mating:

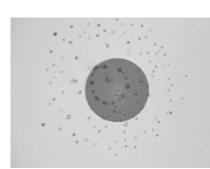


Connector B











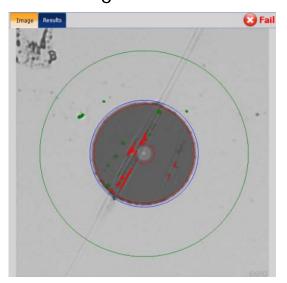




Cleaning Alone is Not Enough...or too much!

DAMAGED = REPLACE

You CANNOT clean a damaged connector



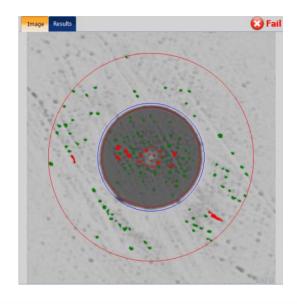
CLEAN = CONNECT

NO cleaning required



DIRTY = CLEAN

Clean ONLY if needed

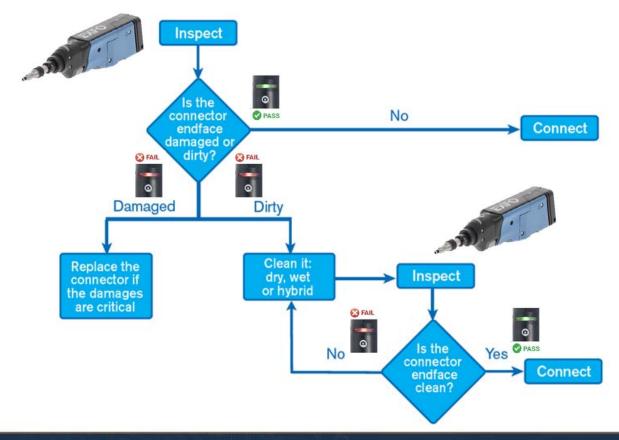








Inspection / Cleaning Flow







Connector Inspection Standards



Standards-based criteria

- IEC 61300-3-35

Fiber-optic interconnecting devices and passive components-basic test and measurement

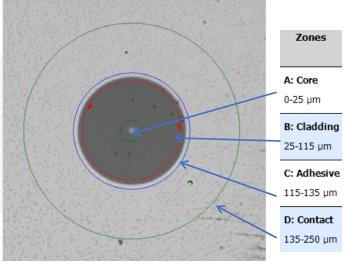
http://webstore.iec.ch/

IPC 8497-1

Cleaning methods and contamination assessment for optical assembly http://www.ipc.org/



- Connectors are divided in zones with specific tolerances
- Zones & criteria varies depending connector type:
 - Singlemode vs Multimode,
 - UPC vs APC,
 - Single fiber vs Multifiber



Zones	Scratches	Defects
A: Core	None	None
B: Cladding	No limit ≤3 μm None >3 μm	No limit <2 µm 5 from 2 – 5 µm None >5 µm
C: Adhesive	No limit	No limit
D: Contact	No limit	None ≥10 µm

Example: Singlemode single fiber UPC connector zones and criteria as per IEC 61300-3-35 Ed.2









Pass/Fail Automated Assessment

Using an analytical software guarantees a uniform level of acceptance

according to industry standards:

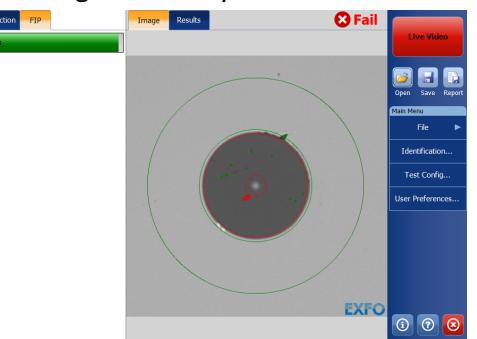


Image	Results				8 F	aıl		
Inspection Results								
Zones	Scratches			Defe	Defects			
	Criteria (µm)	Thld	Cnt	Criteria (µm)	Thld	Cnt		
A: Core 0-25 μm	0 ≤ size < ∞	0	0	0 ≤ size < ∞	0	1		
B: Cladding 25-120 μm	0 ≤ size < 3 3 ≤ size < ∞	Any 0	0	0 ≤ size < 2 2 ≤ size < 5 5 ≤ size < ∞	Any 5 0	6 4 1		
C: Adhesive 120-130 µm								
D: Contact 130-250 μm	0 ≤ size < ∞	Any	0	0 ≤ size < 10 10 ≤ size < ∞	Any 0	1 0		
Test	Configuration		(Connector	Clad	ding		
	UPC ORL ≥ 45 00-3-35, 1.0)	dB		SF	125	μm		



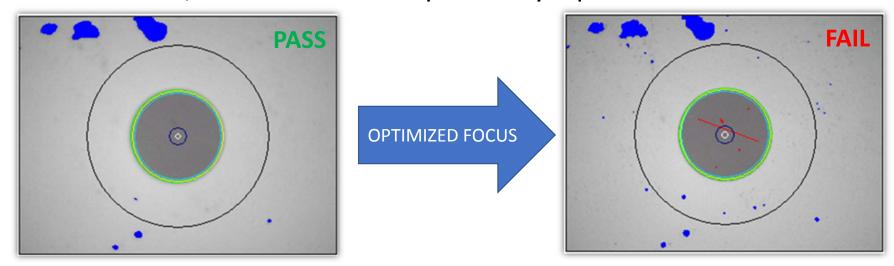






Beware of False Positives

- Focus adjustment and assessment might be user subjective
 - => PASS/FAIL results are impacted by a poor focus.



Out-of-focus image can hide critical defects delivering a « Pass » verdict

Optimized focus will ensure seeing all defects affecting performances

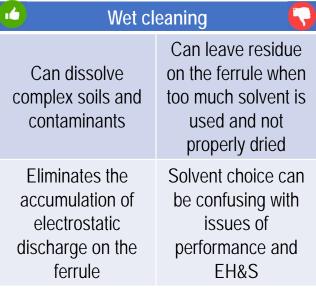


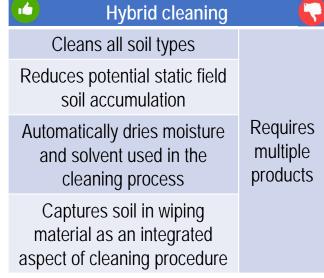




How to clean a connector?









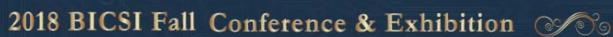
















Connectors Inspection and Cleaning Conclusion

Leave nothing to chance:

- Inspect against appropriate standard, and clean only as needed
- Use reliable and repeatable processes, with controlled focus and pass/fail
- Be equipped for dry & wet cleaning
- Be ready to toggle between single and multifiber inspection and cleaning

=> Don't plug & pray!









Tier I Testing of Fiber Optic Links

How much light is coming out of the end of the fiber? How much should be coming out?

> Jim Davis Regional Marketing Engineer Fluke Networks









How Fiber Loss is Measured

Set a reference

Run a test

Find the difference



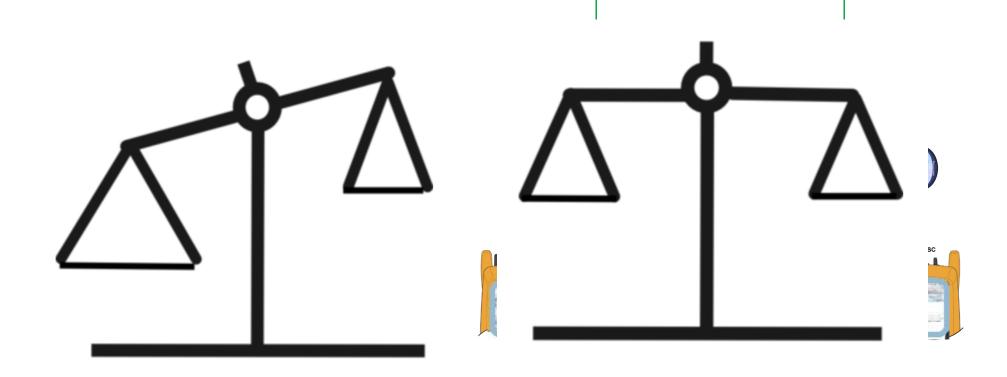






First set a reference

Then find the Difference





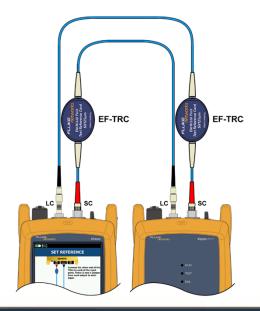






Accurate Test Process and Values Will Reduce Uncertainty

- For less uncertainty in our fiber testing, especially of multimode fiber, there are 4 key ingredients to loss testing
 - A one jumper reference
 - An LED source
 - Reference Grade Connectors
 - Encircled Flux compliance



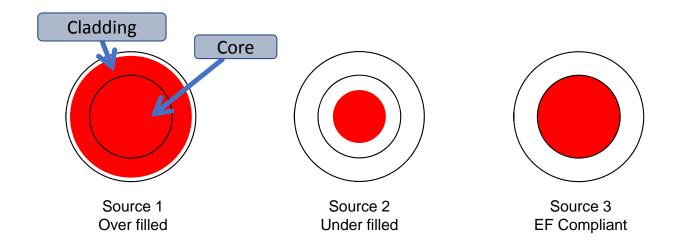






Encircled Flux Compliance

• The light source's launch condition determines how and where the light is distributed within the fiber









Calculating a Loss Budget

Difference between a TIA limit and an application limit The Loss Budget determines what "Passes" and "Fails"









Which Limits to use? Does this link really pass?

- There is no "Cat 6A" for fiber
- There is conflict between what the standard will support and what the application requires
- Installers should use Custom Limits to certify links

Cabling Standards: TIA 568 ISO 11801 **Application** Standards: 1000BASE-T 10GBASE-T

> **Application** Standards: 1000BASE-T 10GBASE-T



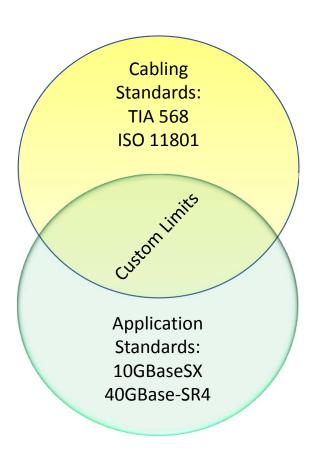






Which Limits to use? Does this link really pass?

- There is no "Cat 6A" for fiber
- There is conflict between what the standard will support and what the application requires
- Installers could use Custom Limits to certify links
 - Manufacturers may offer a custom link loss calculator for their components





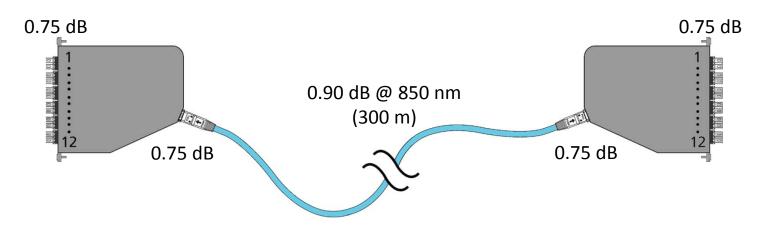


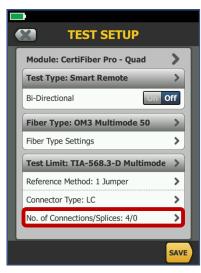




Using a TIA Limit Without Understanding the Application

Customer wants to run 10GBASE-SR on this multimode link





TIA (tester) Limit = 0.75 dB + 0.75 dB + 0.90 dB + 0.75 dB + 0.75 dB

= 3.90 dB @ 850 nm

10GBASE-SR Limit = 2.55 dB @ 850 nm This design will not support 10GBASE-SR



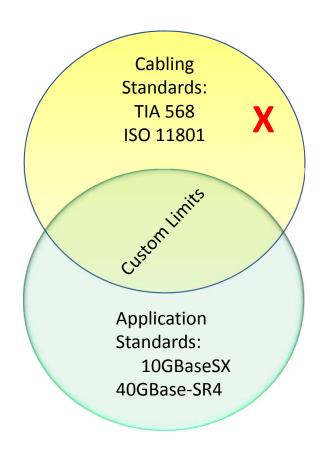






Which Limits to use? Does this link really pass?

 That 3.90 loss budget falls within the acceptable values for the cabling standard, but outside of the acceptable values for the application





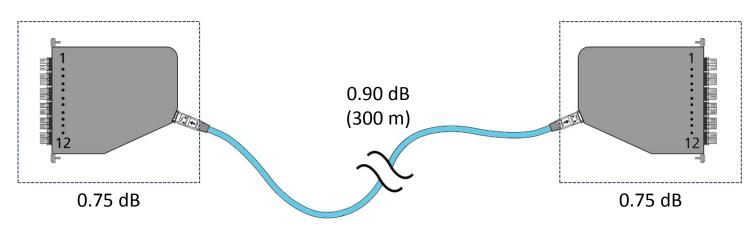


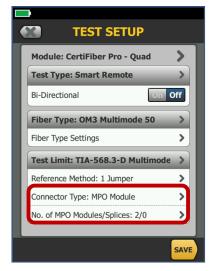




Using a TIA Limit Without Understanding the Application

Customer wants to run 10GBASE-SR on this multimode link





TIA (tester) Limit = 0.75 dB + 0.90 dB + + 0.75 dB

= 2.40 dB @ 850 nm

10GBASE-SR Limit = 2.55 dB @ 850 nm This design will support 10GBASE-SR



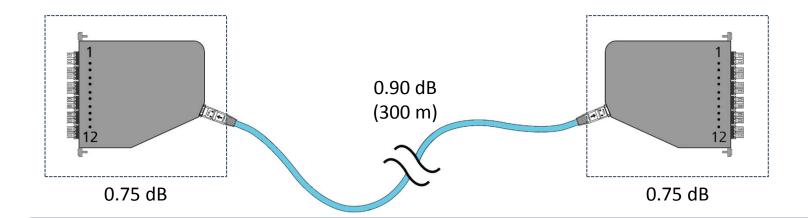






Using a TIA Limit Without Understanding the Application

Customer wants to run 10GBASE-SR on this multimode link



Confirm the performance of your MPO cassettes

Many manufacturers have "regular" and "High Performance" or

"Low Loss" cassettes. Regular may have > 1 dB of loss for the two connections







Tier I Conclusions

- Try to use a One Jumper Reference
 - If testing a connector that you do not have a port for on your power meter, you may have to set a three jumper reference
 - MPO, MTRJ, 'keyed' connectors
- Use the right loss budget
 - TIA/ISO variable 'length' based limit
 - IEEE fixed loss, fixed length application limit
 - Custom limit that mixes both









OTDR/Tier2 Testing of Fiber Optic Links

Rob Gilberti Sr Product Line Manager **AFL**









OTDR Functions

An OTDR uses Reflected Light to measure and characterize an Optical Fiber

Functions

- Measure Loss and Distance
- Locate and Measure Connectors and Splices
- Locate and Characterize Faults Macrobends, Breaks
- Measure Link Optical Return Loss (ORL)
- **Evaluate Connector Reflections**

Applications/Uses

- Installation/Commissioning Troubleshooting
- **Emergency Restoration**
- Fiber/Link Characterization
- Maintenance
- Link/Network Quality Assurance

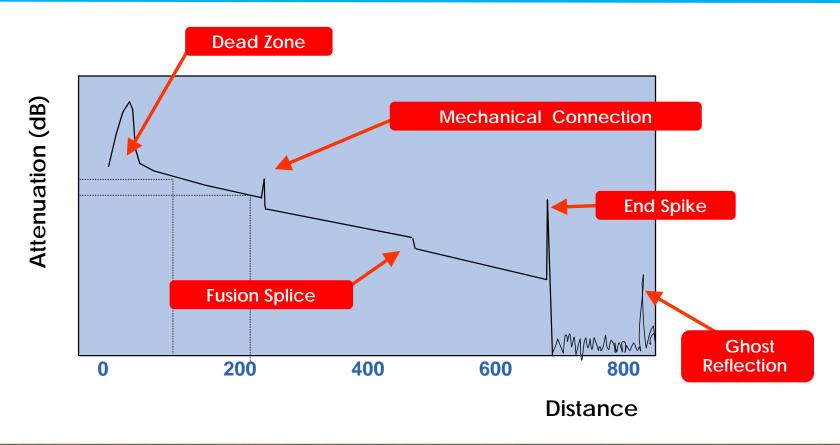








The OTDR Trace



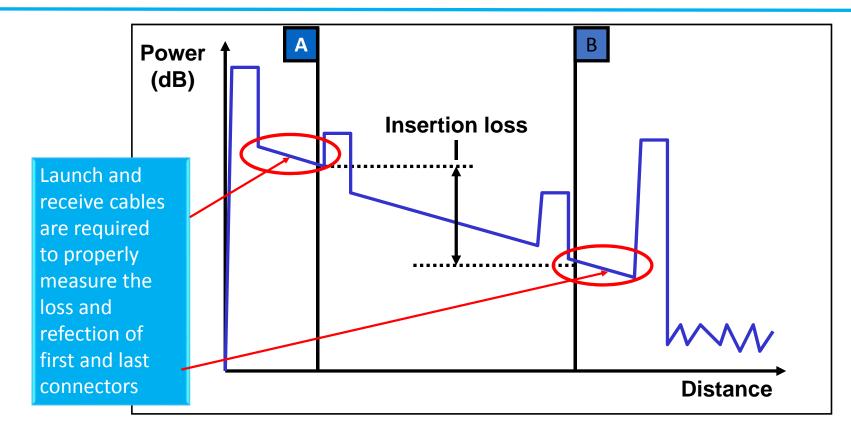








OTDR Two-point Insertion Loss Including End Connections



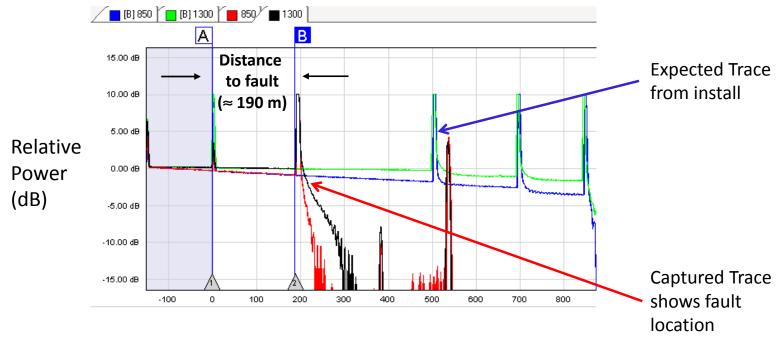








Using an OTDR to Fault Locate



Distance (m)



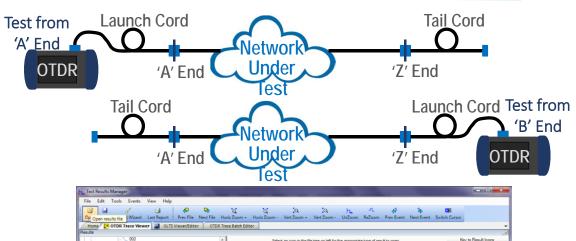


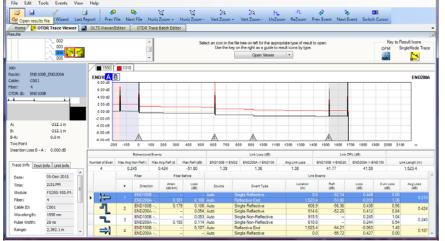




OTDR Bi-Directional Testing

- If backscatter characteristics are different from each fiber, measured loss across the event will be exaggerated in one direction and reduced in the other direction
 - Different fiber types (e.g. G.652.D vs. G.657.B2) have different backscatter
 - Older fiber typically has higher backscatter then newer fiber
- A more accurate measure of an event's loss is obtained by testing the network from each end and averaging the measured event loss in both directions at each event





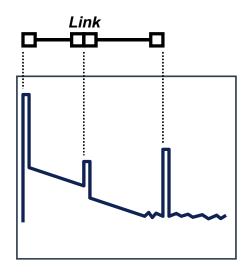






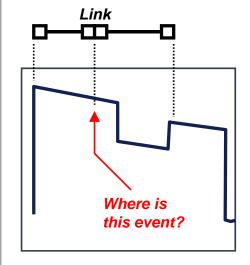
How to Determine OTDR Pulse Width

Too Narrow



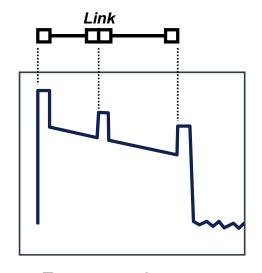
Trace "disappears" into noise floor

Too Wide



Can't resolve events

About Right



Events can be seen and trace is smooth







Multi-pulse Acquisition

- Combines results of multiple acquisitions using different settings & wavelengths
- Narrow pulses for short range event-finding...
 - Detects and measures closely spaced connectors within CO or datacenter
 - Provides high-resolution before splitter in PONs
- Plus wider pulses for medium and long range event analysis...
 - Overcomes noise as network loss increases (after splitter or near end of long fibers)
- With consolidated 1310, 1550 and/or 1650 nm test results
 - Distinguishes between macro-bends and poor splices
 - 1650 nm supports live fiber testing (in-service PONs)







Reflectance – It's important!

Standards

	10Gbase	TIA-568.3-D	Industry	
SMF	-26dB	-35dB	-35 to -50dB (UPC)	
MMF	-20dB	-20dB		

High Reflectance can indicate poor quality connections or UPC/APC mismatches









Multi-fiber OTDR Testing with MPO Switch



Connect to MPO Network or use Hydra/Breakout to connect to individual fibers/connectors

OTDR controls switch via USB and Software cycles through 12 fibers automatically testing each fiber

OTDR captures .SOR files for 12 individual fibers for dual wavelength and consolidates data for single report









Testing MPO Connectors

OLTS for Tier I OTDR for Tier II

Tyler Vander Ploeg, RCDD Fiber Solutions Marketing Manager **VIAVI Solutions**









Which MPO connections will you likely test?

12 Fiber



- Large installed base
- Existing MM & SM deployments
- Familiar interface and trunks
- For plug and play cassettes in datacom environment
- 40 Gig applications

8 Fiber



- **Supports QSFPs**
- For MM & SM transceivers and breakouts
- Lowest panel density
- Removes 4 fibers in middle
- 40 & 100 Gig applications

24 Fiber



- Future ready
- Lowest cost duplex support for multimode applications
- Highest panel density
- For data center & server side
- 100 Gig applications

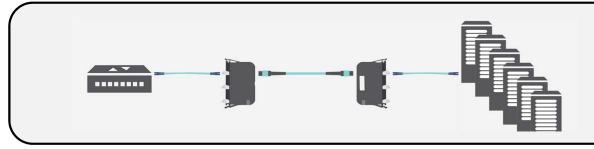








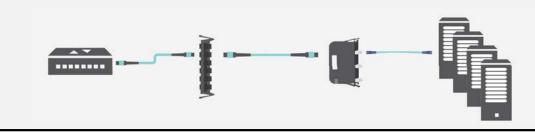
MPO Testing Scenarios



6 x 1/10Gbps Ethernet Channels (MMF) 6 x 1/10Gbps Ethernet Channels (SMF)

Tests to perform:

- Inspect all connections
- Test duplex (LC) drops w/duplex OLTS



4 x 10Gbps Ethernet Channels (MMF)

Tests to perform:

- Inspect all connections
- Test from MPO to simplex
- OR use fan-out cable and test MPO-MPO



40/100Gbps Ethernet Channels (MMF) 40/100Gbps Ethernet Channels (SMF - PSM4)

Tests to perform:

- Inspect all connections
- Test MPO Links/Channels





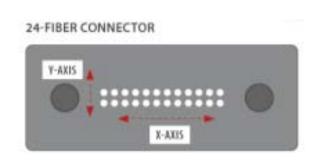




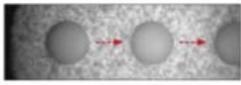
Inspect ALL Fibers in a Multi-Fiber Connector





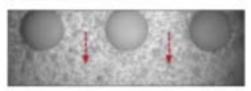


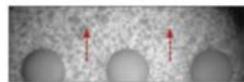






Y-AXIS







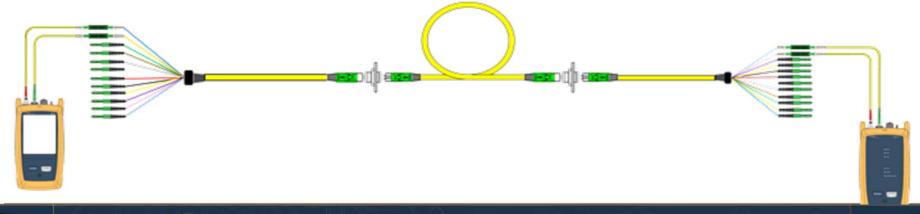




MPO Tier 1 Certification

Duplex Optical Loss Test Set

- Test MPO Links and Channels
- Loss, length and polarity
- Uses a cable or cassette to breakout MPO into simplex fibers
- Test results for each duplex fiber pair one set at a time

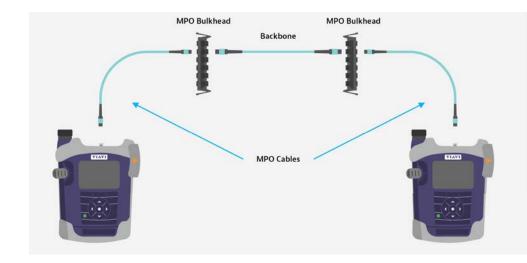




MPO Tier 1 Certification

Dedicated MPO Optical Loss Test Set

- Test MPO Links and Channels
- Loss, length and polarity
- Plug MPO connectors directly into field test device
- Test results for all fibers in the MPO connector together



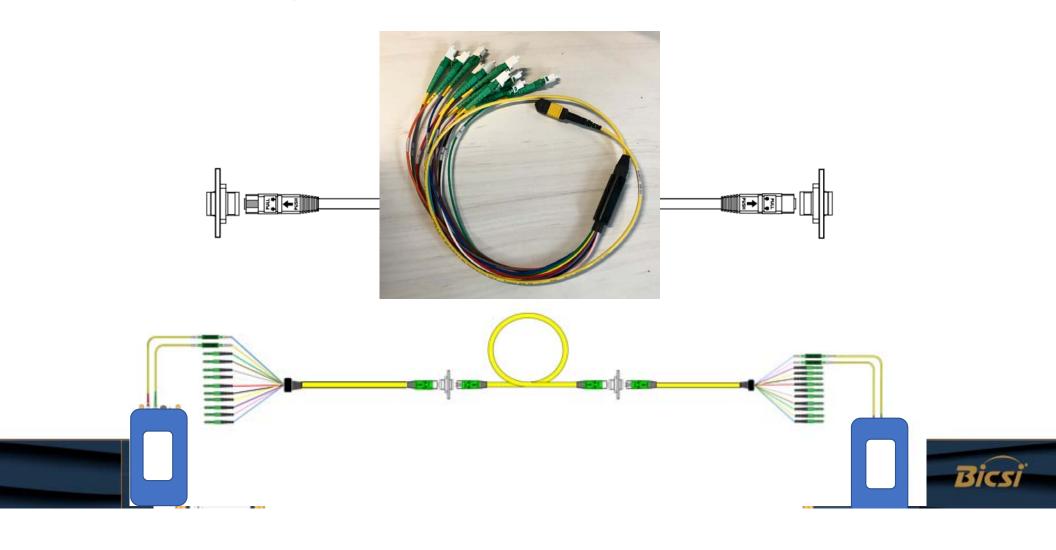






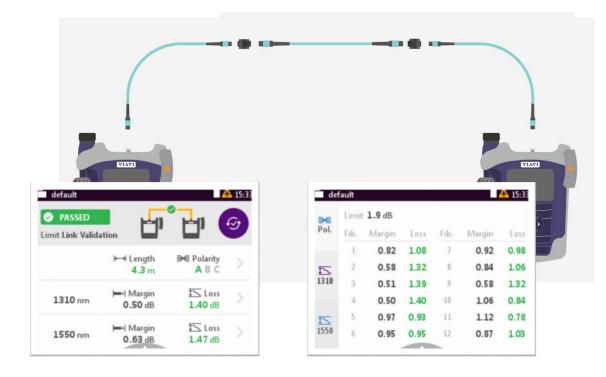


MPO/MTP Testing with Duplex OLTS – 3 Jumper Reference



Testing with Dedicated MPO OLTS

- 1. Set Reference with MPO test leads on each end
- 2. Add "Device Under Test" in middle
- 3. View & document results











Main Challenge for Tier 1 Testing of MPO

- One-cord reference
 - If test set has pinned ports then unpinned to unpinned test cord must be used to perform reference
 - Receive cord is then added (unpinned to unpinned)
 - Can then test a pinned system
 - Cannot verify reference without adding a third cord
- There are MPO connectors available that allow pins to be retracted or removed
 - Helps solve pinned/unpinned challenges



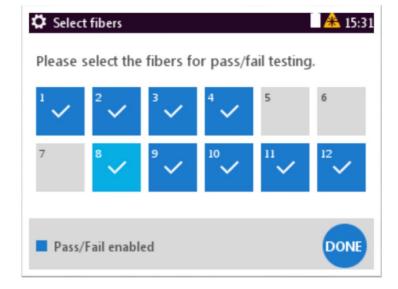






Selecting Channels

- Can apply to any of the above scenarios
- Allows selection of which of the 12 channels. are part of pass/fail analysis
- Eliminates false fails in cases when 8 or fewer fibers are present in MPO links (e.g. 40GBASE-**SR4**)
- Results reflect topology







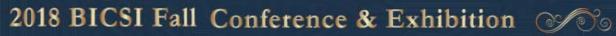




Tier 2 Testing of MPO

- Tier 1 testing cannot ensure individual event (splices and connection) losses are within spec OR the cable attenuation is uniform
- Tier 2 (OTDR) testing adds the characterization of these events to the certification test
- Tier 2 testing is also the ideal fiber trouble shooting tool to find the cause AND location of excess loss (incl. breaks) and reflectance
- Requires MPO switch or breakout cables
- Pinned/unpinned systems require different launch and receive cords





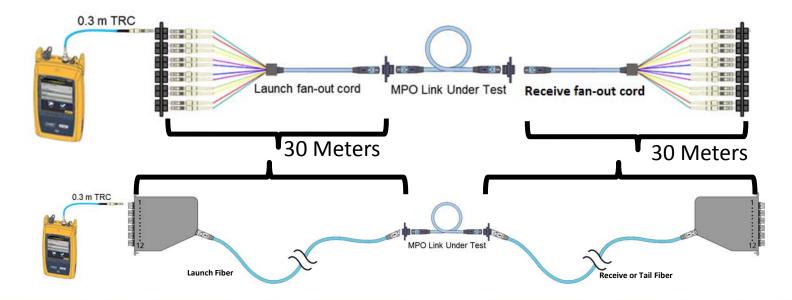




OTDR Testing of MPO Connectors

Don't forget your Pinned/Unpinned connections! ☺

- Ideally you will have at least 30 Meters of Launch and Receive fibers
 - Provided that the link under test is short: standards call out 100M and 150M
- Use a fan out cord or cassette to convert from Single fiber Port on OTDR

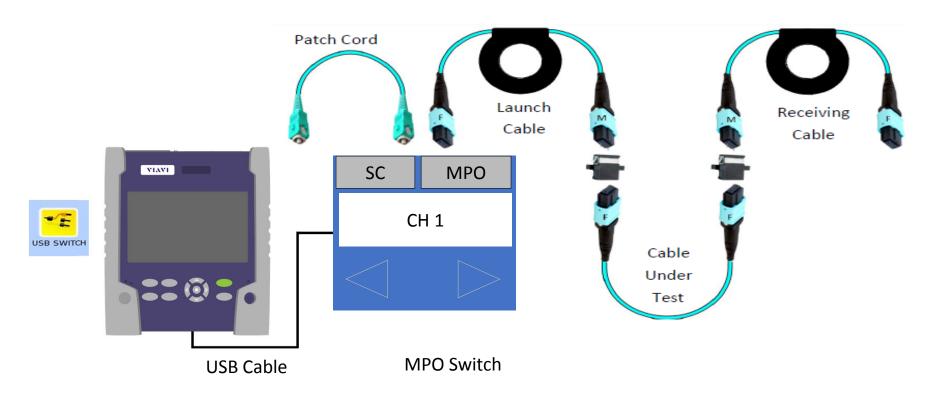








MPO OTDR Testing (External Switch)



Automatic switching driven by the OTDR via USB









Thank You For Your Time



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